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MATERIAL SPECIFICATION

Carbon black N774

PROPERTY	Target	Tolerance	ASTM test method
1. Iodine adsorption, g/kg	29	± 5	D 1510
2. Oil absorption number, cm ³ /100g	72	± 5	D 2414
3. Sieve residue 45 µm (No.325), %		≤ 0.1	D 1514
4. Sieve residue 500 µm (No.35), %		≤ 0.001	D 1514
5. Heating loss, %		≤ 1.0	D 1509
6. Ash content, %		≤ 0.75	D 1506
7. Pour density, kg/m ³	490	± 25	D 1513
8. Fines content, %		≤ 7	D 1508
9. pH value		7 ÷ 10	D 1512
10. Sulfur content, %		≤ 1.1	D 1619
11. Individual pellet hardness (average of 20), g		≤ 55	D 5230
12. Individual pellet hardness (max of 20), g		≤ 85	D 5230
13. Toluene discoloration, %		≥ 75	D 1618
14. BET surface area (NSA), m ² /g	30	± 5	D 6556
15. External surface area (STSA), m ² /g	29	± 5	D 6556
16. Oil absorption number of compressed sample, cm ³ /100g	63	± 5	D 3493